

Date: Friday, 18/07/2008 1:11:02 PM
 User: Julie Lecocq

Process Sheet

Customer	CC-DAR01	Dart Aerospace Ltd.	Drawing Name	SEAT SUPPORT ASSEMBLY, RH
Job Number	40661		Part Number	D3784044
Estimate Number	13329		Drawing Number	D3784 REV B
P.O. Number	:		Project Number	:
This Issue	18/07/2008	S.O. No. :	Drawing Revision	B
Prsht Rev.	NC		Material	:
First Issue	/ /	Type : SMALL /MED FAB	Due Date	06/08/2008
Previous Run	05008		Qty:	2
Written By	:		Um:	Each
Checked & Approved By	<u>JUL 08. 7.18</u>			
Comment	Est Rev:A 08-05-19 new issue DD verified by:ec Est Rev:B 08-07-18 revB as per dwg DD verified by:EC			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PACKAGING 1	PACKAGING RESOURCE #1	
	Comment: PACKAGING RESOURCE #1		
	Pick Packing Kit		
2.0	D3763044	End Fitting Assembly, RH	
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)		
	End Fitting Assembly, RH		
	batch: <u>40686</u>		No Qty's SAD 08/08/12
3.0	D37701	Tube	
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)		
	Tube		
	batch: <u>340713</u>		No Qty's SAD 08/06/12
4.0	D37703	Tube	
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)		
	Tube		
	batch: <u>340714</u>		No Qty's SAD 08/06/12
5.0	D3763041	End Fitting Assembly	
	Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)		
	End Fitting Assembly		
	batch: <u>40684</u>		No Qty's SAD 08/06/12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.		Drawing Name: SEAT SUPPORT ASSEMBLY, RH
Job Number: 40661		Part Number: D3784044
Job Number:		
Seq. #:	Machine Or Operation:	Description :
6.0	MS21042L3	Nut
Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s) Nut batch: M107665		AS 08/08/01 R2
7.0	AN960JD10L	Washer
Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s) Washer batch: M104885 (or NAS1149D033J) batch:		AS 08/08/01 R2
8.0	AN52510R20	Screw
Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s) Screw batch: M108559		AS 08/08/01 R2
9.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1		
1-assemble as per dwg D3784 ****Note 8: Hole "A" is located 5" from the end of D3770-3 tube and must be oriented down**** ****Note 8: Hole "B" is located 5" from the end of D3770-1 tube and must be oriented forward****		SAD 08/08/12 R2
10.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP		S 08/08/12 R2
11.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify with Dart part # and batch # using a fine point permanent marker on inside of part and Stock Location: 8/8/12		SO R2
12.0	QC21	FINAL INSPECTION/W/O RELEASE
Comment: FINAL INSPECTION/W/O RELEASE		L 08/08/12 R2
Job Completion		

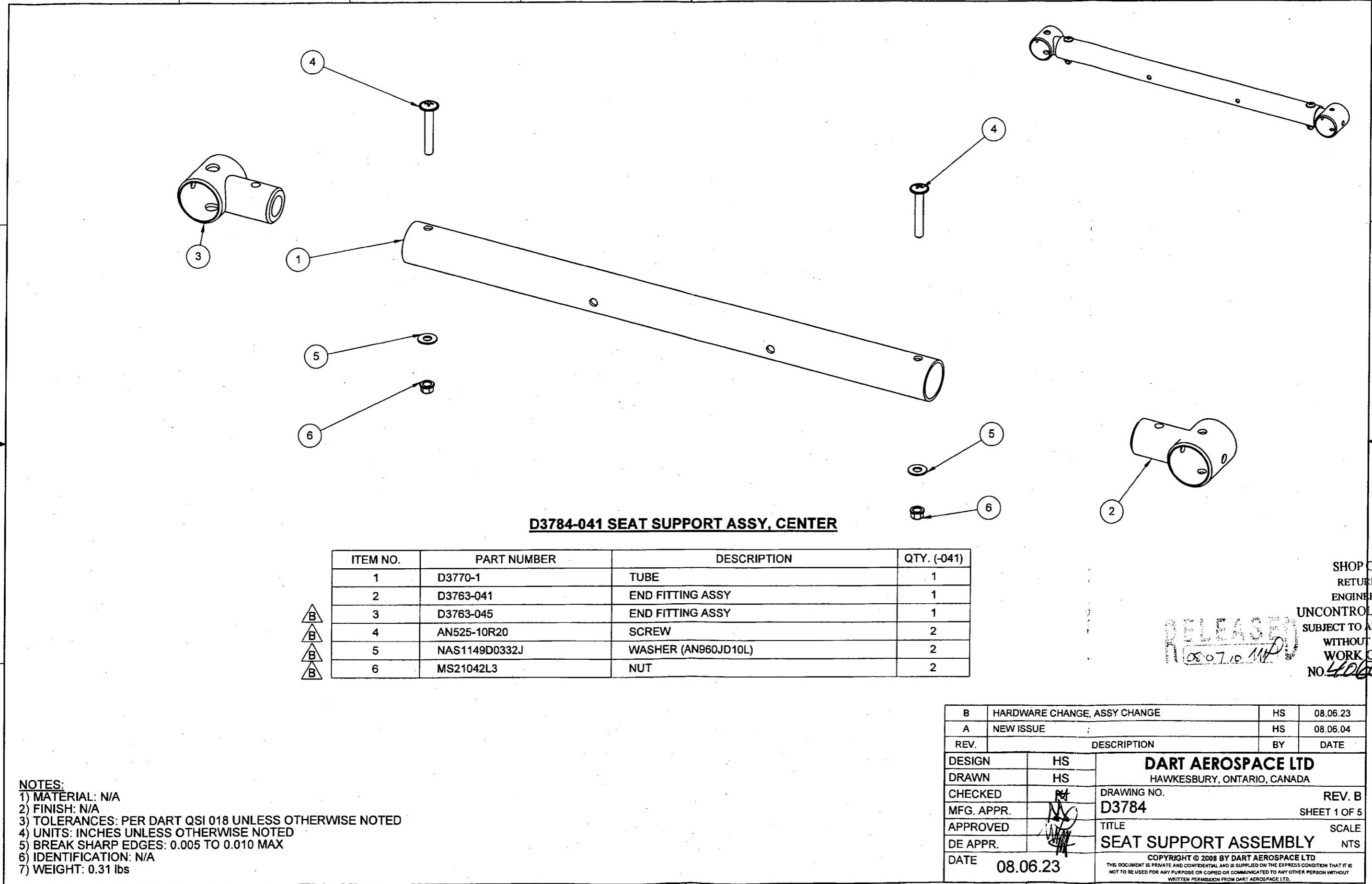
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



8 7 6 5 4 3 2 1

D

D

C

C

B

B

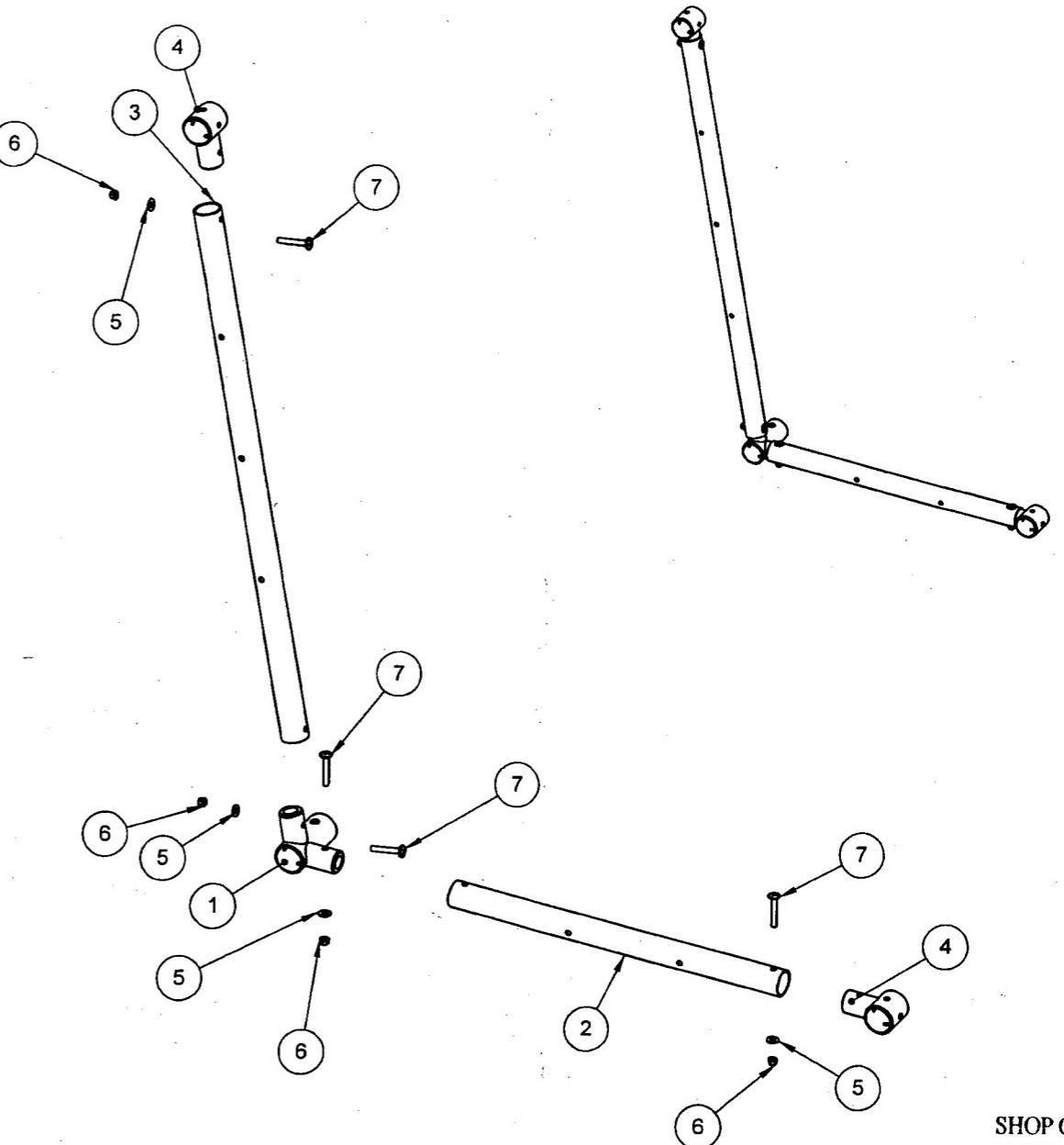
A

A

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-043)
1	D3763-043	END FITTING ASSY, LH	1
2	D3770-1	TUBE	1
3	D3770-3	TUBE	1
4	D3763-041	END FITTING ASSY	2
5	NAS1149D0332J	WASHER (AN960JD10L)	4
6	MS21042L3	NUT	4
7	AN525-10R20	SCREW	4

B
B
B

D3784-043 SEAT SUPPORT ASSY, LH



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SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. 4066

RELEASED
08.07.10 M

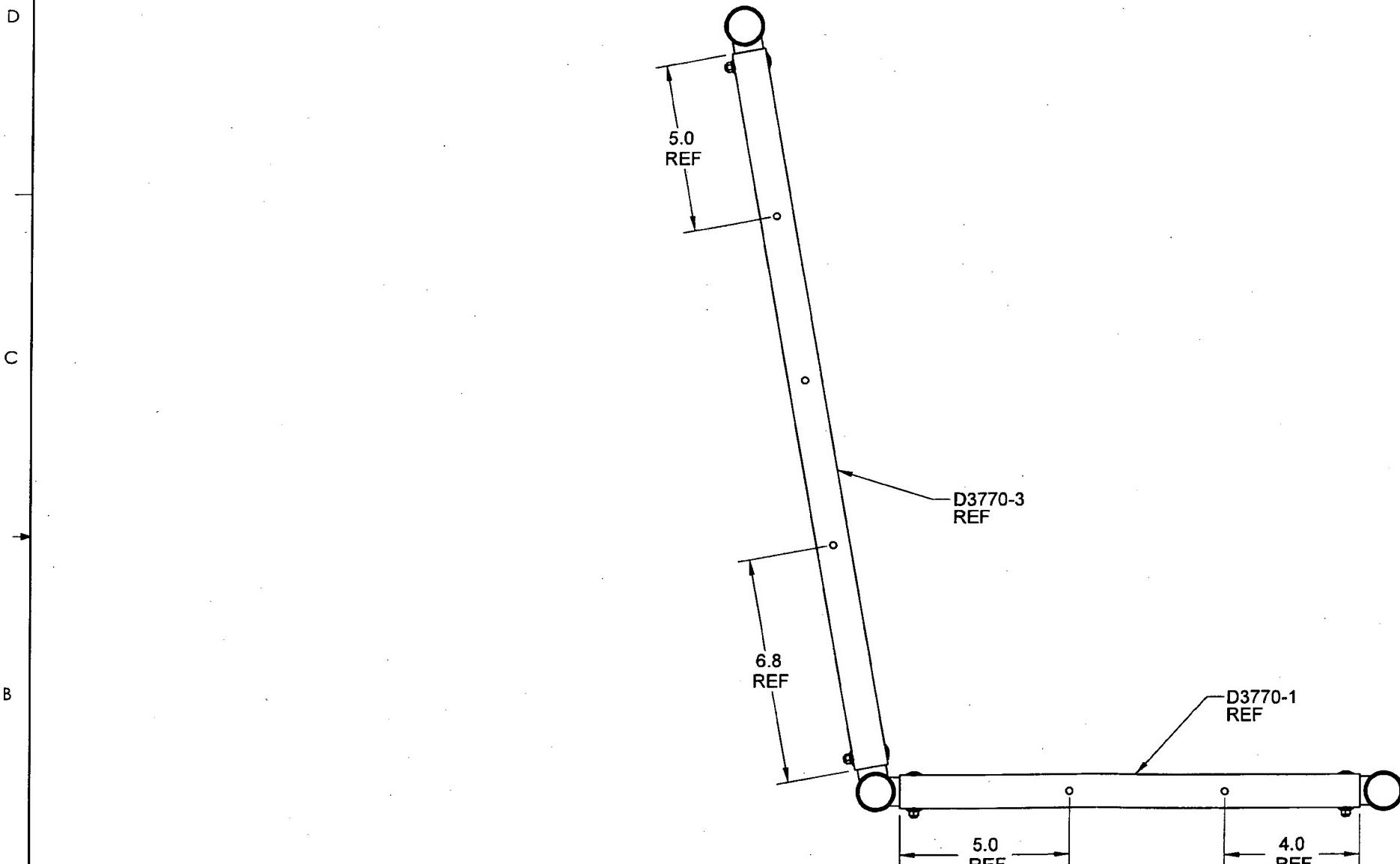
- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.78 lbs

DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3784 TITLE SEAT SUPPORT ASSEMBLY DATE 08.06.23
DRAWN	HS	
CHECKED	PB	
MFG. APPR.	MO	
APPROVED	W	
DE APPR.	#	

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8 7 6 5 4 3 2 1

8 7 6 5 4 3 2 1



D3784-043 SEAT SUPPORT ASSY, LH

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08-07-10 AM
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WORK ORDER
NO. 40001

DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PS	DRAWING NO.	
MFG. APPR.	AP	D3784	REV. B
APPROVED	AP	SHEET 3 OF 5	SCALE
DE APPR.	AP	SEAT SUPPORT ASSEMBLY	
DATE	08.06.23	NTS	

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8 7 6 5 4 3 2 1

8 7 6 5 4 3 2 1

D

D

C

C

B
B
B

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-044)
1	D3763-044	END FITTING ASSY, RH	1
2	D3770-1	TUBE	1
3	D3770-3	TUBE	1
4	D3763-041	END FITTING ASSY	2
5	MS21042L3	NUT	4
6	NAS1149D0332J	WASHER (AN960JD10L)	4
7	AN525-10R20	SCREW	4

B

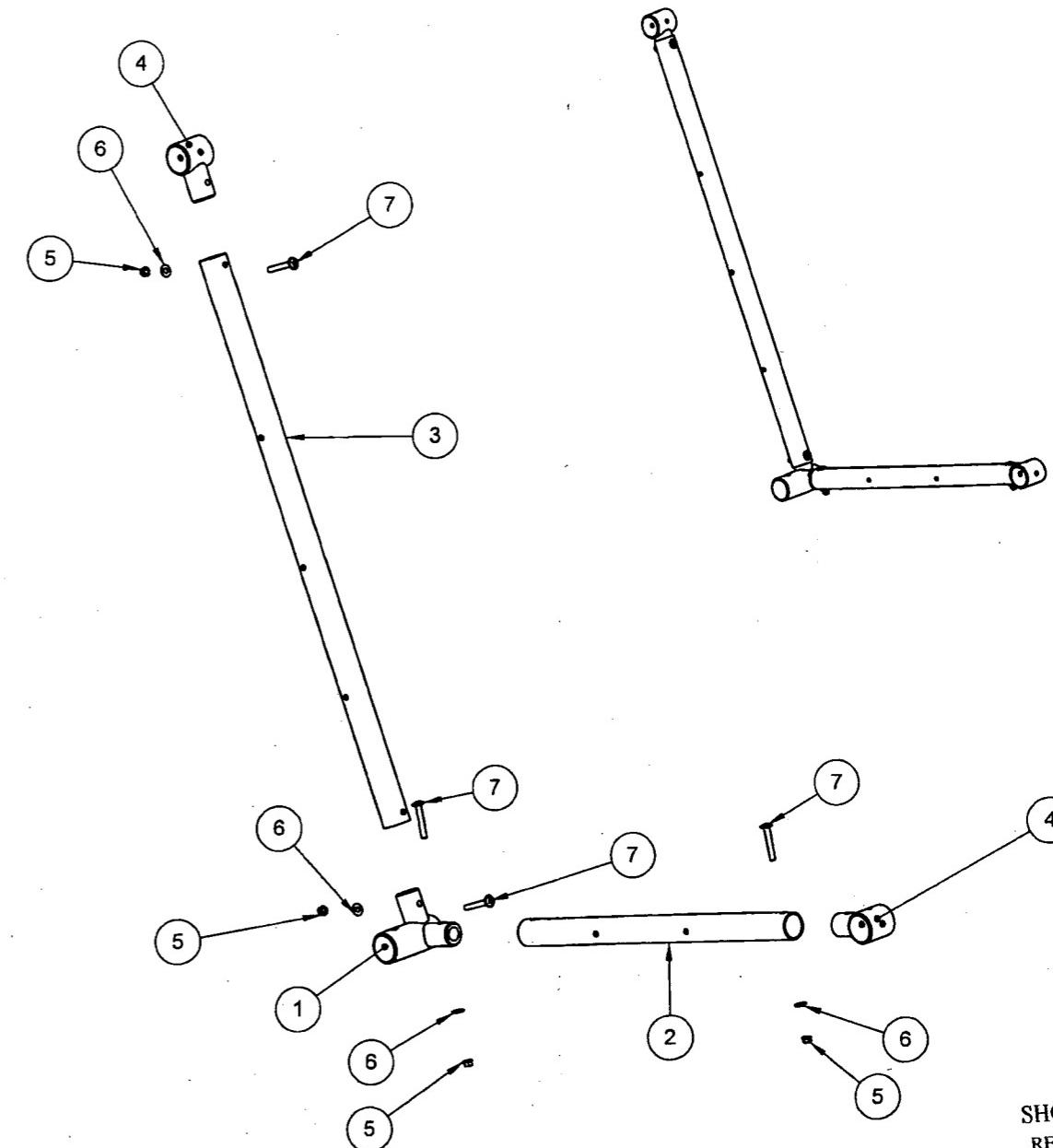
B

A

A

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.78 lbs



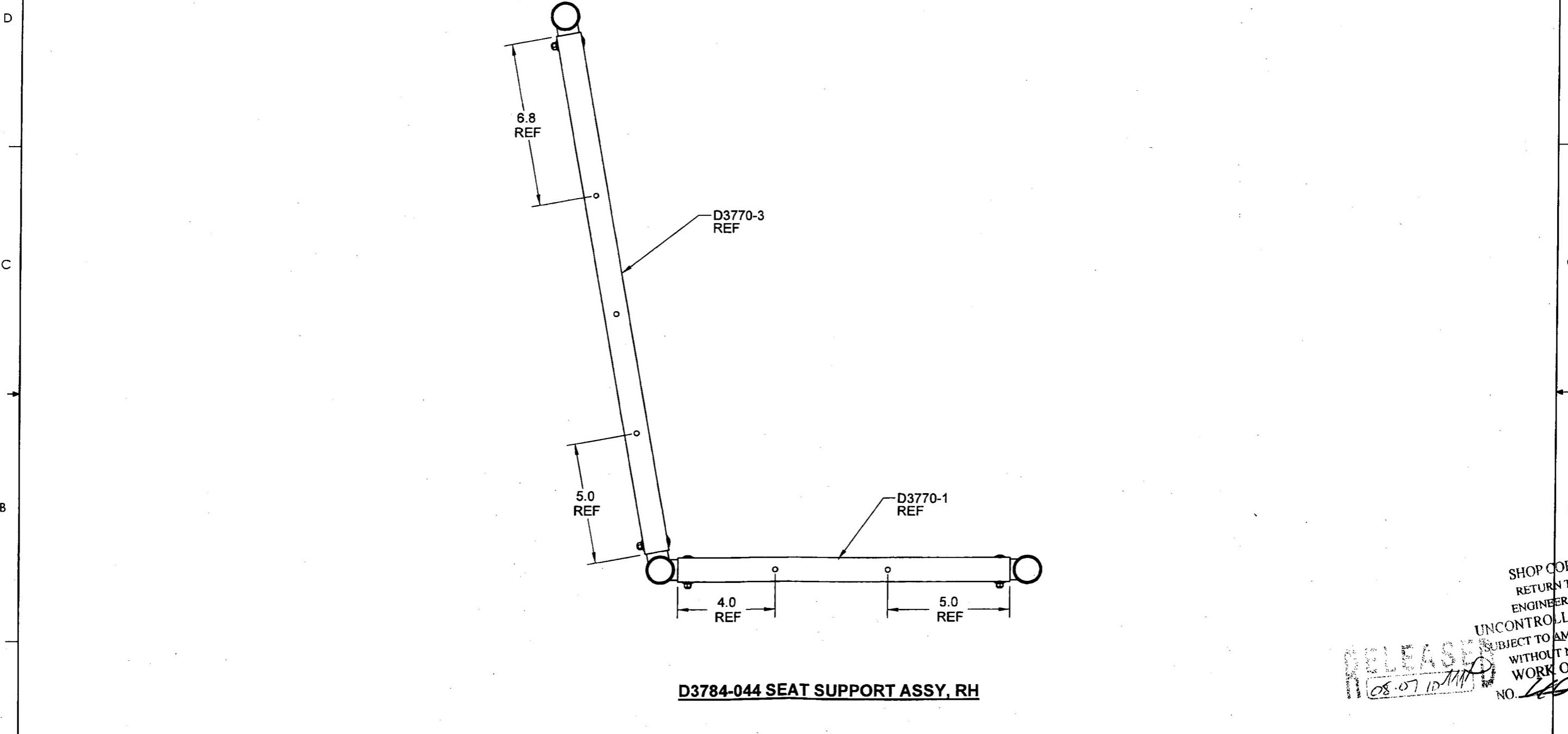
D3784-044 SEAT SUPPORT ASSY, RH

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WITHOUT NOTICE
WORK ORDER
NO. 40061

DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	HS	
CHECKED	RE	DRAWING NO.
MFG. APPR.	NO	REV. B
APPROVED	MM	D3784
DE APPR.	MM	SHEET 4 OF 5
DATE	08.06.23	TITLE SCALE SEAT SUPPORT ASSEMBLY NTS

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8 7 6 5 4 3 2 1



DESIGN	HS	DART AEROSPACE LTD
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA
CHECKED	RS	DRAWING NO.
MFG. APPR.	M	D3784
APPROVED	JM	REV. B
DE APPR.	MM	SHEET 5 OF 5
DATE	08.06.23	SCALE
		NTS

SEAT SUPPORT ASSEMBLY

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8 7 6 5 4 3 2 1